

IN THE SPECIFICATION

Page 1, line 1 (as numbered) insert the following new paragraph:

BACKGROUND OF THE INVENTION

Page 3, line 4 (as numbered) insert the following new paragraph:

SUMMARY OF THE INVENTION

Page 4, line 10 (as numbered) replace the paragraph with:

~~Preferably the arm is~~ The arm may be provided with at least two support rollers arranged adjacent to each other on either side of the arm, as a result of which the attachment of the support rollers is simple. The arm may be made from a plate here, the support rollers being situated on either side of the plate material.

Page 4, line 16 (as numbered) replace the paragraph with:

~~Preferably the arm is~~ The arm may be provided with at least two support rollers arranged spaced apart in arm direction, as a result of which the tyre components are offered support on several locations situated spaced apart along the arm.

Page 4, line 24 (as numbered) replace the paragraph with:

~~Preferably the~~ The support surface of the support roller ~~[[is]]~~ may be in one plane with the surface of the turn-up roller, which in the initial position is tangential to the centre line of the central shaft, as a result of which an at least almost straight-circle-cylindrical support surface is offered.

Page 5, line 11 (as numbered) replace the paragraph with:

~~Preferably the~~ The turn-up rollers of the secondary arms with their surface in radial direction may extend at the most to the connecting line or chord of the support surfaces of the two support rollers situated adjacent at either side, and preferably they remain below it.

Page 5, line 16 (as numbered) replace the paragraph with:

~~Preferably the~~ The turn-up roller of the secondary arms in the initial position ~~[[is]]~~ may be situated with respect to the ring segments in axial direction behind the turn- up roller of the adjacent primary arms. Thus the turn-up rollers of the primary arms can be situated closely next to each other in the initial position.

Page 5, line 21 (as numbered) replace the paragraph with:

~~Preferably the~~ The turn-up roller of the secondary arms considered in axial direction ~~[[is]]~~ may be situated between the turn-up roller of the primary arms and the nearest support roller on those arms, as a result of which also the support rollers of the adjacent situated primary arms can be situated close to each other.

Page 6, line 28 (as numbered) replace the paragraph with:

~~Preferably the~~ The turn-up roller of the secondary arms in the initial position ~~[[is]]~~ may be situated with respect to the ring segments in axial direction behind the turn- up roller of the adjacent primary arms, so that the turn-up rollers of the primary arms can be situated closely next to each other in the initial position.

Page 7, line 3 (as numbered) replace the paragraph with:

A possible embodiment of the tyre (building) drum including turn-up mechanism having arms according to the invention is described below by way of example on the basis of

the ~~drawing, in which:~~ drawings.

Page 7 after line 3 (as numbered) insert the following:

BRIEF DESCRIPTION OF THE DRAWINGS

Page 7 after line 14 (as numbered) insert the following:

DETAILED DESCRIPTION OF THE DRAWINGS